

PART R35**SURFACE CHARACTERISTICS – ROUGHNESS****CONTENTS**

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ATTACHMENT R35A: EXCERPT FROM AUSTRROADS GUIDE TO ASSET MANAGEMENT PART 5B

1. GENERAL

- .1 This Part specifies the requirements for the measurement, reporting and acceptance of the surface roughness characteristics of finished pavement. Unless specified otherwise in the **Contract Specific Requirements**, the Contractor is responsible for undertaking the roughness testing of the finished pavement and reporting the results.

- .2 Documents referenced in this Part are listed below:

Austrroads: Guide to Asset Management Part 5B: Roughness, available from:

<https://austrroads.com.au/publications>

Austrroads: Test Method AG:AM/T004, available from <https://austrroads.com.au/publications/asset-management/agam-t004-16>

University of Michigan Transportation Research Institute:

The Little Book of Profiling, available from:

<https://deepblue.lib.umich.edu/handle/2027.42/21605>

- .3 The following definitions apply to this Contract:

"New Pavement" means a newly constructed pavement, reconstructed road or asphalt overlay which is placed to a new geometric design not referenced to the original pavement surface.

"NAASRA Roughness Counts" means description of ride quality defined by the movement of a point on the body of a vehicle in relation to its rear axle while travelling at a predetermined speed.

"International Roughness Index (IRI)" means standardised roughness measurement determined by applying a mathematical simulation of a quarter car to the measured road profile, as recorded by a Class 1 laser profiler in accordance with the Little Book of Profiling.

"Class 1 Profiler" means a device capable of measuring the longitudinal road profile at intervals of at least 250 mm with an accuracy of 0.5 mm.

"Thin Shape Correcting Surface" means a non structural paver laid product spread in thin lifts, down to one stone thickness capable of improving surface defects including roughness, skid resistance and texture deficiencies.

2. MEASUREMENT OF ROUGHNESS**Traffic Control**

- .1 Traffic control must be undertaken in accordance with the requirements of Part CH20 "Provision for Traffic". In addition, in order for the profiler to gain accurate data speed, restrictions must be in place to allow the profiler to travel uninterrupted at a speed of not less than 40 km/h.

Measurement

- .2 Roughness must be measured with either one of the following Class 1 profilers over the sections of pavement specified:
 - (a) Two Laser Profiler

- (b) Multi-Laser Profiler
 - (c) Walking Profiler.
- .3 Where a Walking Profiler is to be used the maximum length over which measurements may be taken in one run is 100 m.
 - .4 Measurements, daily checks and calibration of roughness measuring devices must be undertaken in accordance with the manufacturer's instructions and where applicable, the DPTI procedures listed in Clause 5 "Test Procedures".
 - .5 The equipment must measure longitudinal profile in both wheel paths over the wavelength range 0.5 to 50 m. Sampling must be performed at a maximum interval of 250 mm, in each wheel path of each lane in the proposed direction of travel of traffic.
 - .6 Wheel paths are deemed to be 750 mm from the centre of each lane (width of dedicated parking lanes to be excluded from lane width).
 - .7 The location of the start and finish chainages where roughness testing is to be undertaken must be clearly marked out.
 - .8 For measurements where no pavement marking is present, including granular base, the lane lines and proposed medians at 30 m intervals must be clearly marked out.
 - .9 From the measured profile a wheel path IRI and lane IRI (Quarter Car) must be determined. The lane IRI may be converted to NAASRA counts using the following equation:

$$\text{NAASRA (counts/km)} = 26.49 \text{ IRI}_{\text{lane}} - 1.27 \quad (\text{Quarter Car})$$
 - .10 Sections measuring less than the specified lot size must be incorporated into the adjacent section.
 - .11 Data must be collected in the sequence specified in Table 2.8 within 5 days of completion of the relevant pavement layer.

TABLE 2.8 - TESTING SEQUENCE OF VARIOUS PAVEMENT TYPES	
PAVEMENT TYPE	TESTING SEQUENCE
Spray seal on granular base	Before application of spray seal and after completion of the final wearing surface.
Asphalt Overlays and Thin Shape Correcting Surfaces (less than 50 mm nominal thickness)	After all rehabilitation work is complete but before asphalt overlay has commenced. Also required on final wearing course.
Asphalt pavement greater than 50 mm thick	Prior to and after the application of the final wearing course.

- .12 The Contractor must ensure that:
 - (a) the pavement is free of loose material and debris when testing is undertaken;
 - (b) for unbound granular bases, measurements must be undertaken prior to sweeping of the pavement; and
 - (c) free water is not present on the pavement when testing is undertaken.

Repeatability Requirements

- .13 Prior to measurements commencing a series of 5 runs for each operator over the section of road indicated in the **Contract Specific Requirements**, must be undertaken, unless proof of such repeatability testing, carried out in the 6 months prior to the testing can be provided. All 5 runs must be completed on the same day over the same section of road.
- .14 The results of each of the 5 runs must meet the repeatability requirements of Austroads Test Method AG:AM/T004. Only those operators that have satisfied this repeatability requirement will be permitted to undertake roughness measurements. The test data to be supplied under the requirements of this Part must be provided prior to any further data collection taking place.
- .15 Any anomalies shall constitute a **HOLD POINT**.

- .16 If any electronic or mechanical failure occurs on the test vehicle that are likely to affect the repeatability or accuracy of data collected, evidence must be provided that demonstrates that results before and after the incident match.
- .17 When undertaking actual site measurements the results of each run must not deviate from the mean of the runs for each 100 m lot by more than 10%.

3. **REPORTING**

- .1 For reporting purposes each lane will be divided into 100 m sections. The roughness value of each section must be taken as the average count taken over 3 runs in the proposed direction of travel. A report detailing results of roughness testing must be presented in both electronic and hard copy forms within the timeframe detailed below:
 - (a) Results of testing undertaken prior to the application of the final wearing surface must be presented a minimum of 2 working days prior to the final wearing surface being applied.
 - (b) Results of testing undertaken on the final wearing course must be presented within 5 working days after measurements are taken.
- .2 The report must contain the following information:
 - (a) Road number.
 - (b) Surfacing type.
 - (c) Survey date (yymmdd).
 - (d) Daily calibration check results.
 - (e) Section length (m).
 - (f) Start and Finish Chainage referenced to the road running distance or chainage.
 - (g) Direction of travel and lane number.
 - (h) Left wheel path roughness (IRI).
 - (i) Right wheel path roughness (IRI).
 - (j) Quarter car roughness (IRI) for each run.
 - (k) Quarter car roughness (NAASRA counts) for each run.
 - (l) Mean lane roughness together with the percentage deviation from the mean.
- .3 Lane identification must comply with the following convention:
 - (a) the lane where the direction of travel coincides with increasing road running distance is deemed to be the left lane.
 - (b) lane numbers (i.e. L1, L2...) must increase with distance from the median or centre line.
- .4 All results must be presented with other lot documentation for the relevant pavement layer in an approved electronic format.
- .5 Provision of an electronic copy of the report and raw test results for each pavement layer shall constitute a **HOLD POINT**.

4. **ACCEPTANCE LIMITS**

General

- .1 The finished surface of the pavement must have a smooth longitudinal profile and the measured roughness must not exceed the values specified in this Clause. NAASRA roughness values must be calculated from the IRI value using Table H2 from the Austroads Guide to Asset Management Part 5B (reproduced in Attachment R35A)

New Pavements

- .2 Unless Sub-clause 4.3 "Thin Overlays – Dependence on Underlying Layers" or Sub-clause 4.4 "Exclusions" applies, the mean IRI & NAASRA roughness for each 100 m section of wearing course must not exceed the maximum values specified in the Table 4.2.

TABLE 4.2- MAXIMUM ROUGHNESS LEVELS		
Low Speed Environment (speed limit less than or equal to 70 km/h)	High Speed Environment (speed limit in excess of 70 km/h)	Motorway, Expressway or Freeway (speed limit in excess of 70 km/h)
1.6 m/km (IRI)	1.4 m/km (IRI)	1.0 m/km (IRI)
40 counts/km (NAASRA)	35 counts/km (NAASRA)	25 counts/km (NAASRA)

.3 The "speed limit" referred to above is the speed limit imposed for the finished Works.

Thin Overlays - Dependence on Underlying Layers

.4 Where the construction of the underlying layer does not form part of the work under the Contract, and the total bituminous layer thickness is less than 50 mm, the higher of the maximum roughness levels indicated in Table 4.2 or that derived from the following equations must not be exceeded:

$$(\text{NAASRA Count before overlay} \times 0.55) + 5 \text{ c/km}$$

$$(\text{IRI before overlay} \times 0.55) + 0.2 \text{ m/km}$$

Exclusions

- .5 Unless specified otherwise in the **Contract Specific Requirements**, those areas that are to be excluded from the requirements of this Part are:
- roundabouts;
 - railway lines and Bridge Joints (35 m after the event);
 - intersections (stop bar to stop bar);
 - inspection pit covers and surface defects related to inspection pit covers within the wheel paths (15 m including the event);
 - side streets specified in the Contract Specific Requirements deemed to affect pavement ride quality (the width of the side street plus 30 m after the event); and
 - surface defects related to existing culverts which are not part of the work under the Contract (width of culvert plus 30m after the event).

5. TEST PROCEDURES

.1 The Contractor must use the following test procedures (refer http://www.dte.sa.gov.au/dte_contractor_documents) to verify conformance with the Specification:

TEST	TEST PROCEDURE
Determination of Pavement Surface Roughness using the Laser Profiler	TP348
Determination of Pavement Surface Roughness Using the Walking Profiler	TP350

6. HOLD POINTS

.1 The following is a summary of Hold Points referenced in this Part:

CLAUSE REF.	HOLD POINT	RESPONSE TIME
2.15	Anomalies in test data	1 working day
3	Presentation of results	1 working day

ATTACHMENT R35A

EXCERPT FROM AUSTRROADS GUIDE TO ASSET MANAGEMENT PART 5B: ROUGHNESS (2007)**Table H 2: Conversion tables for IRI and NRM roughness values**

NRM (counts/km)	IRI (m/km)		IRI (m/km)	NRM (counts/km)
20	0.8		1.0	25
30	1.2		1.5	38
40	1.6		2.0	52
50	1.9		2.5	65
60	2.3		3.0	78
70	2.7		3.5	91
80	3.1		4.0	105
90	3.4		4.5	118
100	3.8		5.0	131
110	4.2		5.5	144
120	4.6		6.0	158
130	5.0		6.5	171
140	5.3		7.0	184
150	5.7		7.5	197
160	6.1		8.0	211
170	6.5		8.5	224
180	6.8		9.0	237
190	7.2		9.5	250
200	7.6		10.0	264
210	8.0		12.0	317
220	8.4		14.0	370
230	8.7		16.0	423
240	9.1		18.0	476
250	9.5		20.0	529

Note: IRI values are quarter car, i.e. IRI_q.