

NOTES

GENERAL

- ALL COMPONENTS TO BE ALUMINIUM, MARINE GRADE SERIES 5000 OR 6000 IN ACCORDANCE WITH AS/NZS 1664 UNLESS OTHERWISE SPECIFIED.
- ALL WELDS TO BE CATEGORY B IN ACCORDANCE WITH AS/NZS 1665.
- QUANTITIES SHOWN ARE FOR ONE ASSEMBLY.
- NYLON WASHERS AND NYLOC NUTS TO BE USED BETWEEN DISSIMILAR METALS WHERE APPLICABLE (UNLESS NOTED OTHERWISE).

DAYMARKS, LANTERN TABLE, POSTS & BIRD SPIKES

- TO BE MADE FROM MARINE GRADE ALUMINIUM SERIES 5000 OR 6000
- ETCH PRIME WITH INTERGUARD 251 TO A THICKNESS OF 75 μ m.
- POST TO BE CLEANED AND DEGREASED AND COATED WITH A SUITABLE PRIMER.
- TOP COAT TO BE INTERTHANE 990 TO A THICKNESS OF 50 μ m.
- PORT DAYMARK TO BE 'SIGNAL RED'.
- STARBOARD DAYMARK TO BE 'TRAFFIC GREEN'.
- ALLOW PAINT TO CURE FOR 5 DAYS MINIMUM PRIOR TO FIXING REFLECTIVE SHEETING.

NUMBERING OF BEACON

- BEACONS SHALL ONLY BE NUMBERED IF SPECIFIED IN THE SPECIFICATION.
- BEACON NUMBERS SHALL BE IN ACCORDANCE WITH THE SPECIFICATION.
- BEACON NUMBERS SHALL BE PLACED ON TWO FACES OF EACH DAYMARK AS SHOWN.
- BEACON NUMBERS TO BE 3M SCOTCHLITE SILVER 3290, OR KIWALITE ENGINEER GRADE 2000 SERIES CLASS 2 WHITE 2013 REFLECTIVE SHEETING, FONT TYPE HIGHWAY C, NUMBER HEIGHT 160mm.

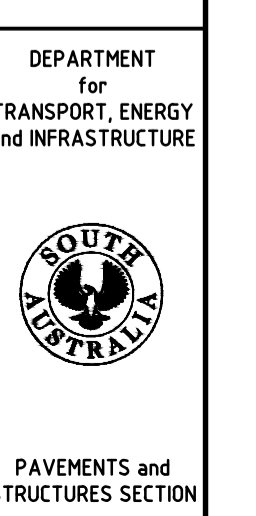
DESCRIPTION	No.	Date	Resp	Examined	Approved for Exec Director	Date
CLEAT PLs & STIFFENERS ADDED TO POST, POST SIZE CHANGED, NOTES, NYLON/NYLOC WASHERS/NUTS	17/3/17	SCA	G. UYTENHOVE	GORDON PANTON	29/3/17	
BEACON SEAT PL HOLE SIZE CHANGED, BIRD SPIKES ADDED	26/2/16	SCA	G. UYTENHOVE	C. TRIANTAFILLOU	13/7/16	
DIMENSION REMOVED, NOTES ADDED CHANGED TO SECTION 2	05/07/10	SCA	G. UYTENHOVE	S. DIMAS	7/7/10	
NOTES ADDED, TITLE CHANGED	25/11/09	SCA	G. UYTENHOVE	S. DIMAS	23/12/09	
INTERGUARD THICKNESS CHANGED, 25 μ m TO 75 μ m	11/09/09	MC	M. COONEY	M. COONEY	15/09/09	
NOTES CHANGED, WELD CHANGED	30/06/09	PRG	G. UYTENHOVE	S. DIMAS	01/07/09	

DESCRIPTION	No.	Date	Resp	Examined	Approved for Exec Director	Date
MINOR CHANNEL MARKER POST THICKNESS	16/6/17	SCA	G. UYTENHOVE	GORDON PANTON	23/06/17	

LOCATION OF BEACON NUMBERS NOT TO SCALE

DESIGN	ENDORSED
L. YANG	
DRAWN	
S. ARENS	
CHECKED	APPROVED
G. UYTENHOVE	S. DIMAS
EXAMINED	For Executive Director
M. COONEY	Date: 22/4/2009
Unit Head	CONSTRUCTED
ENDORSED	
S. DIMAS	
Manager, Marine Facilities	

STANDARD DRAWING	
MARINE NAVIGATION AIDS	
PORT & STARBOARD HAND DAYMARKS FOR	
MINOR CHANNEL MARKER & $\phi 1000$ mm PILE PLATFORM	
AMEND 7	SHEET 2
DRG S - 6977	



ALL DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE